



TECHNICAL DATA SHEET

**POLYESTER TGIC CHARACTERISTICS
TK66-2D2-T
RAL 9017 BLACK TEXTURE**

POWDER SPECIFICATIONS	FILM PROPERTIES
SPECIFIC GRAVITY: 1.4 +/- .05 THEO. COVERAGE @ 1 MIL. 138 SQ.FT./ LB.	GLOSS LEVEL: VISUAL
OVERBAKE CAPABILITY: 100 PERCENT	FILM THICKNESS: 3.0 – 4.0 MILS
PENCIL HARDNESS (ASTM D-3363): H - 2H	IMPACT RESISTANCE: 60 IN LB FORWARD AND REVERSE
SUBSTRATE TESTED: IRON PHOSPHATE BONDERITE 1000 PANELS	ADHESION (ASTM D-3359):100 SQUARES SCRIBED, NO PEEL OFF WITH TAPE

CURE CYCLE: METAL TEMPERATURE: 7 MINUTES AT 400° DEGREES FAHRENHEIT

STORAGE: SIX MONTHS SHELF LIFE; LESS THAN 75 DEGREES F

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