



**TECHNICAL DATA SHEET**

**POLYESTER PRIMID CHARACTERISTICS  
PB04-6D2-T  
BLUE RIVER**

| <b>POWDER SPECIFICATIONS</b>   | <b>FILM PROPERTIES</b>   |
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| SPECIFIC GRAVITY: 1.3 +/- .05<br>THEO. COVERAGE @ 1 MIL. 148 SQ.FT./ LB. | GLOSS LEVEL: VISUAL  |
| OVERBAKE CAPABILITY: 100 PERCENT   | FILM THICKNESS: 2.5 TO 3.5 MILS                                      |
| PENCIL HARDNESS (ASTM D-3363):<br>H-2H                                   | IMPACT RESISTANCE:<br>60 IN LB FORWARD AND REVERSE                   |
| SUBSTRATE TESTED: IRON PHOSPHATE<br>BONDERITE 1000 PANELS                | ADHESION (ASTM D-3359):100 SQUARES<br>SCRIBED, NO PEEL OFF WITH TAPE |

**CURE CYCLE: METAL TEMPERATURE: 7 MINUTES AT 400° DEGREES FAHRENHEIT**

**STORAGE: SIX MONTHS SHELF LIFE; LESS THAN 75 DEGREES F**

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