



TECHNICAL DATA SHEET

**POLYESTER PRIMID CHARACTERISTICS
PK09-6D0-T
BLACK TEXTURE**

POWDER SPECIFICATIONS	FILM PROPERTIES
SPECIFIC GRAVITY: 1.48 +/- .05 THEO. COVERAGE @ 1 MIL. 131 SQ.FT./ LB.	GLOSS LEVEL: VISUAL
OVERBAKE CAPABILITY: 100 PERCENT	FILM THICKNESS: 2.5 TO 3.5 MILS
PENCIL HARDNESS (ASTM D-3363): H TO 2H	IMPACT RESISTANCE: 80 IN LB FORWARD AND REVERSE
SUBSTRATE TESTED: IRON PHOSPHATE BONDERITE 1000 PANELS	ADHESION (ASTM D-3359):100 SQUARES SCRIBED, NO PEEL OFF WITH TAPE

CURE CYCLE: METAL TEMPERATURE: 7 MINUTES AT 400° DEGREES FAHRENHEIT

STORAGE: SIX MONTHS SHELF LIFE; LESS THAN 75 DEGREES F

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