



TECHNICAL DATA SHEET

**POLYESTER TGIC CHARACTERISTICS
TC36-2D3
LOW GLOSS CLEAR**

POWDER SPECIFICATIONS	FILM PROPERTIES
SPECIFIC GRAVITY: 1.16 +/- .05 THEO. COVERAGE @ 1 MIL. 166 SQ.FT./LB.	GLOSS LEVEL: 25 - 35
OVERBAKE CAPABILITY: 100 PERCENT	FILM THICKNESS: 1.5 – 2.5 MILS
PENCIL HARDNESS (ASTM D-3363): H-2H	IMPACT RESISTANCE: 60 IN LB FORWARD AND REVERSE
SUBSTRATE TESTED: IRON PHOSPHATE BONDERITE 1000 PANELS	ADHESION (ASTM D-3359):100 SQUARES SCRIBED, NO PEEL OFF WITH TAPE

CURE CYCLE: METAL TEMPERATURE: 15 MINUTES AT 375° DEGREES FAHRENHEIT

STORAGE: SIX MONTHS SHELF LIFE; LESS THAN 75 DEGREES F

Warranty and Disclaimer: the information above is to the best of our knowledge, given in good faith in its accuracy but cannot be considered as a formal warranty. All recommendations or suggestions for use are made without guarantees, knowing conditions of application and use are beyond our control. These provisions may not be changed verbally or otherwise by any Pioneer representative.