



TECHNICAL DATA SHEET

**POLYESTER TGIC CHARACTERISTICS
TN27-2D0-T
TEXTURED RUST**

POWDER SPECIFICATIONS	FILM PROPERTIES
SPECIFIC GRAVITY: 1.63 +/- .05 THEO. COVERAGE @ 1 MIL. 118 SQ.FT./ LB.	GLOSS LEVEL: VISUAL
OVERBAKE CAPABILITY: 100 PERCENT	FILM THICKNESS: 2.0 - 3.0 MILS
PENCIL HARDNESS (ASTM D-3363): H - 2H	IMPACT RESISTANCE: 100 IN LB FORWARD AND REVERSE
SUBSTRATE TESTED: IRON PHOSPHATE BONDERITE 1000 PANELS	ADHESION (ASTM D-3359):100 SQUARES SCRIBED, NO PEEL OFF WITH TAPE
CURE CYCLE: METAL TEMPERATURE: 15 MINUTES AT 375° DEGREES FAHRENHEIT	

STORAGE: SIX MONTHS SHELF LIFE; LESS THAN 75 DEGREES F

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